



Sagar Industries
S.N 49/2/3,
Gurjarwadi Phata,
Katraj, Pune-46

Pioneers in Machined Components

An ISO Certified Company

About Us:

Sagar industry carries with it the experience of 20 years in the in the field of machining precision components. We have walked hand in hand with the mechanical industry through its transformation from old working methods to the new systematic and productive methods to improve the efficiency and quality.

Sagar industries is based in Pune, the commercial capital of India; saw an opportunity for specialist provider who could deliver outstanding service, measured in terms of results, price, responsiveness and relationship building. We understand how important matching needs of the business needs and culture of an organization are, for both service provider and client.

We are committed to growth and success for our clients.

Aim:

We have been working on the aim of delivering our clients with products having highest Quality by following the efficient and scientific methods and standards.

We have received appreciation for in time service. The time and quality of the client is given the utmost respect at Sagar Industries.

Our Philosophy and Motto:

Sagar Industries has always endeavored to provide comprehensive service to clients, no matter how small or large.

To maintain the quality of this service, we have substantial commitment to ensure that all work being performed is kept at a uniformly high standard.



An ISO 9001 Cetified Company

An Export Oriented Enterprise



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Methodology:

Our main aim and endeavor is to offer services by following the most scientific and efficient methods. At Sagar Industries all the assignments are assessed, studied, planned, projected, approved and are executed in a befitting manner to the utmost satisfaction of our clients. We strive to understand the individual needs of each client.

Facilities:

A fleet of milling and turning machines working round-the-clock, confident and well-experienced manpower handling the activities has always made us grow positively. Realizing the need of the hour we have added high-tech 2-D measuring instruments ELECTRA DIGIMAR, to meet the quality requirements of the customers.

We have 66 KW Generator to overcome present electricity failure conditions.

In addition to present activities we are interested to supply various assemblies required by our customers. For this purpose we had built new shed of @3000 sq. ft.

Built up area:

Shed no. 1.	:	40 ft / 40 ft Total 1600 sq. ft.
Shed No 2	:	35ft./ 35ft. Total 1225 sq. ft.
Shed No 3	:	52ft./ 52ft. Total 2700 sq. ft.



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Our reliable work force

Manager	:	01
Engineers (B.E. & Diploma holders)	:	12
Q.C. Engineers (B.E. & Diploma holders)	:	08
Supervisor (Diploma holder)	:	01
Skilled operators (ITI/ experienced)	:	16
Unskilled operators	:	07
Total Strength	:	40

Details:

Weekly Off : - Every Thursday

VAT TIN NO : - 27220605532V w.e.f 01/04/07

CST TIN NO :- 27220605592C w.e.f 01/04/07

ECC No : - ABIFS 2223E XM001

Administrative Contact : Mr.Gorakh Suke

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List of Machinery					
Sr. no	Machine description	Make & Year of mfg	Specifications	Qty	Remark
1	Vertical machining Centre	BFW, 2000	BMV 50 TC 20	1	Runs 24 hrs/day. Other technical details on page no. 4
2	Vertical machining center	BFW, 2004	BMV 40 TC 20	1	Runs 24 hrs/day. Other technical details on page no.4
3	Vertical machining center	BFW, 2006	BMV 45 TC 20 600X450X500 x,y,z Respectively	3	Runs 24 hrs/day. Rapid (x, y, z)m/min 24/24/15 With 20 Tool ATC
4	CNC Vertical Milling	BFW, 2005	VF30 Surya 800X350X380 x, y, z Respectively	1	Runs 24 hrs/day. Rapid (x, y, z) m/min 10/10/5 Without ATC
5	Turning Centre	LMW Pilatus20TL 5 2006	Swing Over 310mm Bet' Center 550mm Length	1	Runs 24 hrs/day.
6	Universal milling machine	BFW, 1997	UF-1 Column type conventional I	1	Runs 16 hrs/day.



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7	Vertical milling machine	BFW, 2000	VF-2 column type conventional	1	Runs 16 hrs/day.
8	Vertical milling machine	BFW, 1998-2004	VF-1 column type conventional	3	Runs 24-hrs/ day.
9	Turning machine	ANIL, 1997	Center lathe, between center 7.5 ft	1	Runs 12-hrs/ day.
10	Turning machine	ANIL, 1992	Center lathe, between center 4.5 ft	1	Runs 12-hrs/ day.
11	Turning machine	ANIL, 1994	Center lathe, between center 4.5 ft	1	Runs 12 hrs/day.
12	Turning machine	ANIL, 1996	Center lathe, between center 4.5 ft	1	Runs 12 hrs/day.
13	Turning machine	GMT, 1992	Center lathe, between center 4.5ft	1	Runs 12 hrs/day.
14	Turning machine	ANIL, 2003	Center lathe, between center 4.5 ft	2	Runs 12 hrs/day.
15	Radial Drill machine	PRAKASH, 2002	1" capacity	1	Runs 12 hrs/day.
16	Drilling machines	ITCO, 1996-2004	1" capacity	4	Runs 12 hrs/day.
17	Power Hacksaw	JASWANT, 1995	16" capacity	1	Runs 24 hrs/day



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Specification of Vertical Machining Center (VMC).

Machine	:	BMV50TC20 , BFW Make
Table Working Area	:	1200mm x 510 mm
Travel	:	1020 x 510 x 600 (x, y, & z-axis)
Max safe load on table	:	800 kg
Distance between Bed & Spindle	:	Max. 710, Min-110.
Distance between column & Spindle	:	600mm
ATC Magazine Capacity	:	20 Tools
Max tool diameter	:	80mm. (When all pockets occupied)
Max. Tool length & weight	:	250mm & 6kg
C.N.C. control system	:	Fanuc O-M

Along with rigid Tapping & Manual Pulse Generator

Specification of Vertical Machining Center (VMC).

Machine	:	BMV40TC20 , BFW Make
Table Working Area	:	850mm x 400 mm
Travel	:	510 x 430 x 500 (x, y, & z-axis)
Max safe load on table	:	600 kg
Distance between Bed & Spindle	:	Max. 600, Min-100.
Distance between column & Spindle	:	460mm



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ATC Magazine Capacity : 20 Tools
BTP100 Index Table : 8 Station Centre Height 140mm
C.N.C. control system : Fanuc Oi-MB

Machine : **BMV45TC20**, BFW Make
Table Working Area : 450mm x 900mm
Travel : 600 x 450 x 500 (x, y, & z-axis)
Max safe load on table : 600 kg
Distance between Bed & Spindle : Max. 600, Min-100.
Distance between column & Spindle : 460mm
ATC Magazine Capacity : 20 Tools
C.N.C. control system : Fanuc Oi-MB

Machine : **VF30 CNC**, BFW Make
Table Working Area : 1060mm x 315mm
Travel : 800 x 350 x 380 (x, y, & z-axis)
Max safe load on table : 300 kg
Distance between Bed & Spindle : Max. 455, Min-75.



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Distance between column & Spindle : 460mm
C.N.C. control system : Fanuc Oi mate Model B

Along with rigid Tapping & Manual Pulse Generator

The company's that have appreciated our services and maintained a long term business relations with us are

- Bharat electronics ltd.
- Hoerbiger India ltd.
- Hassia redatron packaging pvt ltd.
- Hoerbiger India manufacturing exports Pvt ltd
- Magplastic Asia Pvt. Ltd.
- GI &v India ltd.
- Pam – Pac machines ltd.
- Kirloskar Pneumatic Company Ltd.
- Alfa Laval Limited
- Precision Automation & Robotics India Limited.
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Looking Forward for long term business

We offer our best services and wish that you should use our capacities at the best.

Thanking you,

For SAGAR INDUSTRIES



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